★ CRITICAL CONTROL POINT



SOP 5.3 RISK MANAGEMENT OF BROKEN NEEDLES

This standard operating procedure (SOP) can be used as a template. If you develop your own version, all required elements must be included.

PID#:....

Site manager:	Person in charge:

PROTOCOL

	Designated personnel must follow this protocol every time injections are administered.	Applied On-Farm	Importance
	Measures used on-farm to prevent and manage the risk of broken needles:		
1	The site manager must ensure the personnel in charge of this protocol are adequately trained.		
2	Use only detectable needles.		
3	Use appropriate size and gauge of needles (See SOP 5.2).		-
4	Use the appropriate restraint method according to the stage of production.		Mandatory
5	Use the appropriate injection-site and method according to the given medication or vaccine. Note the method of injection used on Treatment Record (R-T).		-
6	Inspect needle for damage after each injection.		_
7	Immediately dispose of bent, dull or burred needles in an adequate container.		
8	Other good production practices:		Highly recommended

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DEVIATION MEASURES

	What happens if something goes wrong? If an error occurs, designated personnel must take following corrective actions.		Importance
1	Mark and segregate the animal immediately.		
2	When possible, while respecting animal welfare, immediately remove the needle fragment and make sure you have retrieved the entire broken section of the needle.		
	When a pig has, or is suspected to have, a broken needle fragment, identify it with a permanent mark.		
3	a. Describe the method of identification:		
4	Alternatively, euthanize the animal using the appropriate method (see SOP 7.9).		
5	Inform the site manager (follow slaughterhouse or marketing agency requirements).		Mandatory
6	Record all broken needles incidents on the Treatment Record.		
7	If the pig is shipped, the broken needle fragment must be recorded on the Swine Movement Document (R-G).		
8	Inform the slaughterhouse, transporter, and marketing agency about the broken needle fragment.		
9	When such incidents occur, the site manager must review proper injection techniques with designated personnel.		
10	Record the deviation on an Incident Report (R-2) and record when adequate corrective actions were implemented.		

LEVELS OF NON-COMPLIANCE FOR CRITICAL CONTROL POINT

Minor: The corrective action must be completed within 60 days.

Major: (prior to shipping pigs): The corrective action must be completed within 30 days.

Critical: The corrective action must be completed within 24 hours.

VERIFICATION MEASURES

	Designated personnel must complete the following verification measures: Anyone who has completed PigSAFE training can be designated to complete the verification measures.		Importance
1	Annually verify that all broken needle incidents have been entered in the Treatment Record.		
2	Observe the person in charge of the SOP to ensure the methods followed comply with the written SOP.		Mandatory
3	Complete, sign and date the Verification Record (R-1) once a year.		

RECORDS

Name of Record		Importance
R-B	Training Record	
R-G	Swine Movement Document	-
R-M	Mortality Record	
R-1	Verification Record	Mandatory
R-2	Incident Report (if applicable)	
R-3	Corrective Action Request (if applicable)	
R-U	Emergency Contact List	Highly recommended

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